



| Parts List | | | | | | |
|------------|-------|----------|--------------------------------|-----|---------------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 628 | 6100A 2 | CONNECTING ROD ASSEMBLY | 4 | | |
| 2 | 10 | 75444 | SCREW, CONNECTING ROD | 8 | | |
| 3 | | 64769 | NUT, CONNECTING ROD SCRE | 8 | | |
| 4 | | 68704A 1 | BEARING, CONNECTING ROD (S | 4 | | |
| 4 | | 68704A 2 | BEARING, CONNECTING ROD (.0 | AR | | |
| 4 | | 68704A 4 | BEARING, CONNECTING ROD (.0 | AR | | |
| 4 | | 68704A 3 | BEARING, CONNECTING ROD (.0 | AR | | |
| 5 | 759 | 8312A 2 | PISTON (STD.) | 4 | (Piston w/o notch on top side) | |
| 5 | 759 | 8312A 3 | PISTON (.005 O.S.) - USE STAND | AR | (Piston w/o notch on top side) | |
| 5 | 759 | 8312A 6 | PISTON (.030 O.S.) | AR | (Piston w/o notch on top side) | |
| 5 | 778 | 9441A 3 | PISTON (STD.) | 4 | (Piston with notch on top side) | |
| 5 | 778 | 9441A 4 | PISTON (.005 O.S.)-USE STAND | AR | (Piston with notch on top side) | |
| 5 | 778 | 9441A 5 | PISTON (.003 O.S.) | AR | (Piston with notch on top side) | |
| 6 | 39 | 74381A 1 | RING, PISTON (STD.) | 4 | | |
| 6 | 39 | 75423 | RING, PISTON (.030 O.S.) | AR | | |
| 7 | 466 | 9410A 1 | CAMSHAFT | 1 | | |
| 8 | 28 | 86466 | KEY, CAMSHAFT | 1 | | |
| 9 | 23 | 67484 | BEARING, SAMSHAFT | 5 | WHEN ORDERING REPLACEME | |
| 10 | | 67492 | THRUST PLATE, CAMSHAFT | 1 | | |
| 11 | 10 | 49668 | SCREW, THRUST PLATE (3/4") | 2 | | |
| 12 | | 86461T | SPROCKET, CAMSHAFT | 1 | | |
| 13 | 10 | 70084 | SCREW, SPROCKET TO CAMSH/ | 3 | | |
| 14 | | 68717A 1 | CHAIN, TIMING | 1 | | |
| 15 | | 75202 | TENSIONER, CHAIN | 1 | | |
| 16 | 23 | 75087 | BUSHING, CHAIN TENSIONER | 1 | | |
| 17 | 10 | 75206 | SCREW, TENSIONER (1-3/4") | 1 | | |
| 18 | | 56153 | TAPPET | 8 | | |